Assembly Instructions UNIV-6-V1 Universal Nixie Clock

IMPORTANT

Unless you are very experienced with kit-building, it is highly recommended to follow the steps below. First read the entire document twice, before starting.

For soldering you need:

- a) thin solder, diameter 0.5-1.0 mm. (0.020-0.040 inch).
- b) nice pointed soldering tip. 25-30 watt iron.
- c) a pot of coffee and chocolate biscuits

First step is to solder all the resistors. The resistors have colored bands on them, and you should not mix them up. Use the 'Bill of Material' (BOM) to check how many resistors you have of each value, this helps to identify them. If you are in doubt or can't read the colored bands, check with a meter for their value.

The resistors are numbered in increasing order, using designators like R1, R2, R2 etc. Their values can be found in the schematic and BOM list.

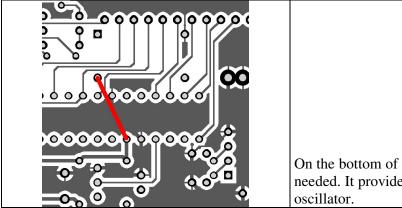
Mount the parts in the same order as listed in the BOM.

Find a resistor and locate on the PCB where it has to go. Insert the leads, turn the board over and put a small blob of solder on each pad. Take your time, and don't panic. If you don't get the hang of it after 5 resistors or so, better stop and ask a friend to help you.

When mounting the larger electrolytic capacitors, notice that the square hole indicates the positive connection. The longest leg of the capacitor indicates plus. Take care to mount these correctly. A reversed capacitor will certainly fail; they pop and your clock won't work.

After mounting C1 and C1B, check if you have 5V on the 78L05 regulator. If you don't have 5V, check the polarity of your DC-adapter, you may need to reverse the +/- and check things again. Proceed if you have a clear +5V.

The high voltage FET (T26) is very static sensitive. Do not charge yourself by walking over carpets and do not pet your cat before mounting this one. Washing your hands is a good way of discharging yourself.



On the bottom of the board, an extra wire is needed. It provides +5V for the crystal oscillator

When all parts are mounted it's time to check the board. Do not insert the PIC yet. Turn the potentiometer in middle position. Connect a 12VDC/100mA (not more than 500mA) adapter, and be careful not to touch any parts, after all there is a high voltage converter on the circuit board !!! I assume it won't kill you immediately, it can be quite uncomfortable when touched. Disconnect after 10 seconds, and check if the FET (T26) is cold. It should not even be warm. Also check if the 78L05 stays cool. If something gets warm or hot, try to find what is causing this and do not keep the board plugged in for long periods, as this may cause serious damage to the components. Look for shorts, reversed caps, check and double check.

If everything stays cool, the next step is to insert the PIC processor. Be careful to align the pins, not to bend them as you insert the IC in its socket. All pins first should go in about one millimeter, without any brute force needed... and **then** you may press a bit harder so that it firmly sits in the socket. Please don't insert the PIC in the wrong way, there is a little notch on one end, that should match the notch on the PCB/Socket itself. Inserting it wrong will damage the PIC for 100% sure, your clock will never work, and you have to contact me for a replacement.

Check the 135-180V from the high voltage generator. Set it at 145V for the time being, that's with the pot in the middle position.

You can either connect your own tubes with sockets, cabling and so on, or use the IN17 board with IN17 tubes. The IN17 board can be mounted in two ways, normal or upside down. You can also use wires between the main board and adapter, and put the IN17 adapter board at an angle. The UNIV-6-IN17 kit comes with 10 white LED's. I've added a couple of spare LED's in case one or two look less bright. Be careful with soldering LED's, they are quite sensitive to overheating.

Once you got some tubes connected, everything should work. Remember that this is a multiplexed driven design. One single tube with an internal short may cause all tubes to display multiple digits at the same time. If possible, check your tubes first to make sure they are okay. I also recommend connecting 1 tube first, check it, then connect a second tube, check it again, and so on.

If you are out of luck, and it doesn't work and you can't find what is wrong, just send me an email at support@franktechniek.nl

	of Material for UNIV-6-V1, MAIN BOX	DESIGNATOR	DESCRIPTION
1	120 330 2K7 4K7	R101	RESISTOR SFR16 RESISTOR SFR16
4	10K		RESISTOR SFR16
1 19	22K 47K	R200 R19-R24 R28-R39 R201	RESISTOR SFR16 RESISTOR SFR16
6 1	470K 680K	R13-R18 R42	RESISTOR SFR16 RESISTOR SFR16
2 1 5	22P 470P 100N	C103 C104 C3 C4,C101 C102,C107 C110	CAPACITOR
1 1 1 2	DC SOCKET 1N4002 78L05 100U/16V 100U/35V	D101	DC SOCKET 2.5MM RECTIFIER DIODE 5V REGULATOR CAPACITOR CAPACITOR
FIRST	CHECK IF +5V OKAY, THEN PROCEED		
1 12	BYV27 1N4148	D3 D200-D210 D4	DIODE ANTIGHOSTING DIODE DIODE
1 18 1 2 6 1	IC SOCKET 28 PIN MPSA42 OSCILLATOR-DIP14 BC556 MPSA92 MC34063A	IC101 T7-T24 IC103 T27 T28 T1-T6 IC1	SDIP28-SOCKET TRANSISTOR NPN 18.1818 MHz OSCILLATOR TRANSISTOR PNP TRANSISTOR PNP IC SWITCHER
1 1 1 1	2u2/350V 330uH PCB-SWITCH 2K5 IRF740	C2 L1 S1 P1 T26	HIGH VOLTAGE CAPACITOR INDUCTOR SWITCH HIGH VOLTAGE ADJUST MOSFET
FIRST	CHECK IF 135V-180V HIGH VOLTAGE OF	KAY, THEN PI	ROCEED

1 PIC16F876 IC101 PIC16F876 PROGRAMMED

- 1 PRINTED CIRCUIT BOARD 4 HEX STUDS DI5MM 1 SCREW M3x8

- NUTS M3 5
- 1 DC PLUG 2.5MM

USED	of Material for UNIV-6-V1, RTC OPT PART TYPE		DESCRIPTION
1	0.1F/5V 32.768KHZ DS1302	C109 CR102 IC104	32768 HZ RTC CRYSTAL
	of Material for UNIV-6-V1, IN17 ADD		DESCRIPTION
1 1 10 2 6 2	470 PCB-SWITCH LED NEONBULB NIXIETUBE 100K SOCKET 10+10 WAY HEADER 10+10 WAY	XS1 LD1-LD6 TNL1 TNL2 TU1-TU6	WHITE 3MM LED NEONBULB NIXIE-IN17 RESISTOR SFR16 SOCKET
1 2 2 4 4	PRINTED CIRCUIT BOARD SPACERS FOR NEONBULBS HEX STUDS DI5MM HEX STUDS 12MM SCREW M3x8		

